



2-day LEAN



ROI EXPERIENCE

1-day INDUSTRY 4.0

EXPERIENCE

***IMPROVE
PRODUCTIVITY,
INCREASE QUALITY,
BUILD MOMENTUM,
GROW YOUR TEAM***



TARGET GROUP

The workshops are designed for managers & executives interested in operations improvement.

In need to train a large number of Supervisors & Foremen? All workshops can be customized to fit this target group as well. Just [inform us in advance](#) and we can set up a date to suit your schedule.

ON MOBILE: PRESS & HOLD



IMMERSIVE WORKSHOP ENVIRONMENT

LEAN ROI EXPERIENCE

*FROM THE ALL-IMPORTANT
PROCESS DESIGN...*

→ *GOAL*

Learn how to implement Lean to **improve productivity, increase quality, build momentum, and grow your team**

→ *TOPICS*

Experience the benefits of Lean in 4 immersive rounds of real production from push to pull
How to improve any work system: Task breakdown, waste identification, build-in-quality, line balancing & re-layout, connection of upstream processes
When to do what: Implementation sequence & big picture

2 day, 5600RMB

INDUSTRY 4.0 ROI EXPERIENCE

*... TO HOW TO MAKE SENSE OF
INDUSTRY 4.0*

→ *GOAL*

Learn how to implement Industry 4.0 to **add new capabilities** to your factory & **increase overall performance**

→ *TOPICS*

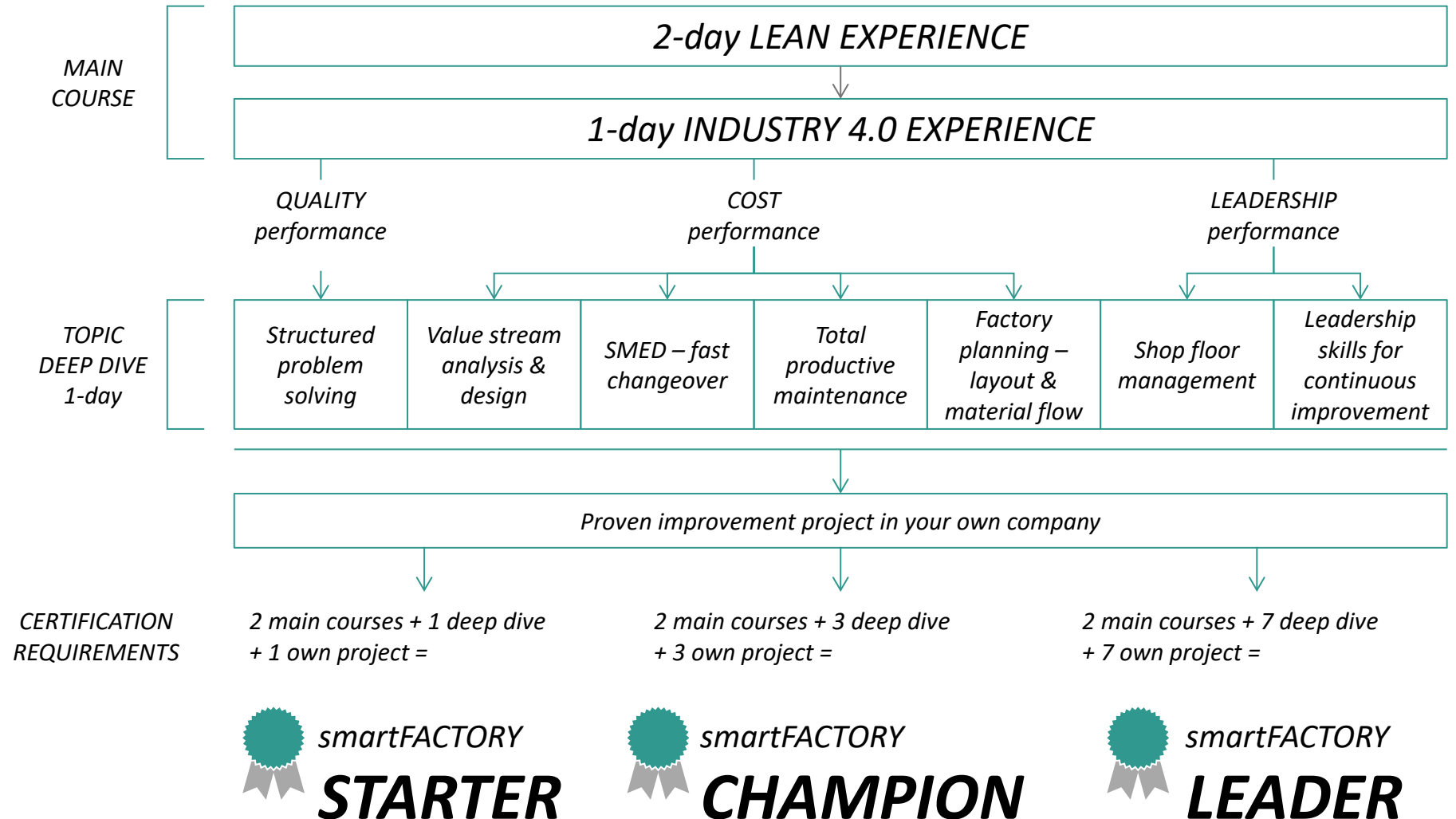
Opportunity map: Find out how to increase performance by adding Industry 4.0 skills to your factory. Get to know who is ahead: Examples of real-life smart factories. Hear about the technology drivers behind. AND MOST IMPORTANT: Learn about an implementation sequence which works for you. Bonus experience *sensor application & connectivity*

1 day, 3800RMB



EARN IT. DESERVE IT.

smartFACTORY ROI CERTIFICATION PROGRAM



TRAINING ROSTER

DURATION

FEE

DATES

MAIN COURSES

COURSE LANGUAGE →

SEPT	OCT	NOV	DEC	JAN	FEB
English	Chinese	English	Chinese	English	Chinese

ROI LEAN EXPERIENCE

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2 day

5600 ¥

26.-	15.-	12.-	10.-	7.-	18.-
27.9.	16.10.	13.11.	11.12.	8.1.	19.2.

ROI INDUSTRY 4.0 EXPERIENCE

[REGISTER](#)
ON MOBILE: PRESS & HOLD

1 day

3800 ¥

28.9.	17.10.	14.11.	12.12.	9.1.	20.2.
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TOPIC DEEP DIVE

Register 6 weeks in advance: 10% discount. 4 weeks in advance: 5% discount.

Structured problem solving

[REGISTER](#)
ON MOBILE: PRESS & HOLD

1 day

3800 ¥

/	18.10	/	/	/	21.2
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Value stream analysis & design

[REGISTER](#)
ON MOBILE: PRESS & HOLD

1 day

3800 ¥

/	19.10	/	/	/	22.2
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SMED – fast changeover

[REGISTER](#)
ON MOBILE: PRESS & HOLD

1 day

3800 ¥

/	/	15.11	/	/	/
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Total productive maintenance

[REGISTER](#)
ON MOBILE: PRESS & HOLD

1 day

3800 ¥

/	/	16.11	/	/	/
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Factory planning – layout & material flow

[REGISTER](#)
ON MOBILE: PRESS & HOLD

1 day

3800 ¥

/	/	/	13.12	/	/
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Shop floor management

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ON MOBILE: PRESS & HOLD

1 day

3800 ¥

/	/	/	14.12	10.1.	/
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Leadership skills for continuous improvement

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ON MOBILE: PRESS & HOLD

1 day

3800 ¥

/	/	/	/	11.1.	/
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No suitable date? Workshops can be arranged upon request. Inquire [here](#)

ROI SMART FACTORY EXPERIENCE: Agenda

2-day LEAN

TIME	MIN	DAY 1	DAY 2
8:30	90	<ul style="list-style-type: none"> Welcome, introduction, motivation Introduction of line, task practice First production round 	<ul style="list-style-type: none"> Experience <i>TAKT</i> Exercise: Line balancing & re-layout
10:00	30	Break	Break
10:30	90	<ul style="list-style-type: none"> Experience <i>WASTE IDENTIFICATION</i> Exercise: Task breakdown, VA/NVA, improvement 	<ul style="list-style-type: none"> - run & review -
12:00	60	Lunch	Lunch
13:00	90	<ul style="list-style-type: none"> Experience <i>STABILITY</i> Exercise: Poka Yoke, build-in-quality, standardization 	<ul style="list-style-type: none"> Experience <i>PULL</i> Exercise: Kanban, Supermarket, Milkrun, connection of upstream process
14:30	30	Break	Break
15:00	90	<ul style="list-style-type: none"> Experience <i>FLOW</i> Exercise: Batch size 3, batch size 1 	<ul style="list-style-type: none"> The 8 basic questions Big picture Summary
16:30	30	Wrap-up of the day	Go & see shop floor Kunshan
17:00	-	Finish	

1-day INDUSTRY 4.0

TIME	MIN	DAY 1
8:30	90	<ul style="list-style-type: none"> Introduction: What makes a factory smart? Examples: 9 questions (and answers) to make your factory smarter Why now? Technology driver of Industry 4.0
10:00	30	Break
10:30	90	<ul style="list-style-type: none"> Use-case experience <i>sensor application & connectivity</i> IT architecture for I4.0, horizontal & vertical integration
12:00	60	Lunch
13:00	90	<ul style="list-style-type: none"> How to implement: Digitalization sequence Exercise with opportunity map
14:30	30	Break
15:00	90	<ul style="list-style-type: none"> Use-case experience <i>information</i>: Real-time production monitoring
16:30	30	Wrap-up of the day
17:00	-	Finish



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ROI STRUCTURED PROBLEM SOLVING

GOALS

To understand how to solve quality problems so *they never occur again*

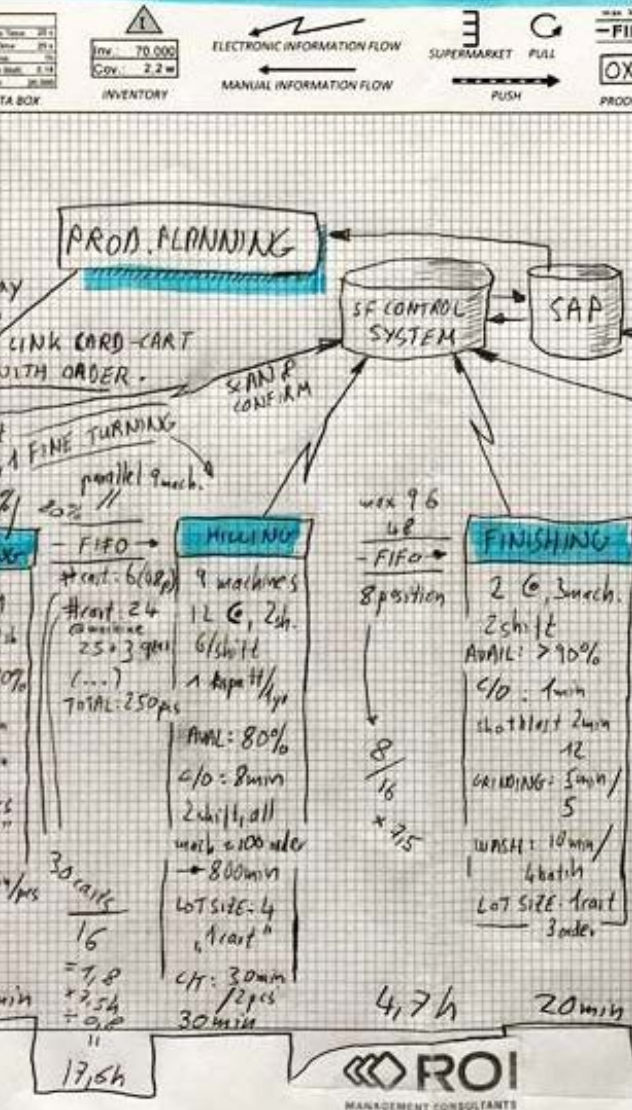
TARGET GROUP

Quality Managers, General/Plant Managers, Engineering Managers

CONTENT

- Typical problems with problem solving, the importance of the closed loop
- Exercise Challenger launch: Find the broken loop
- Importance of framing
- Exercise mixed up parts: Framing problems right
- Orientation about methods and tools for closed-loop problem solving
- How to make an accurate problem statement
- Exercise broken weld: Point of cause, direct cause, root cause
- Exercise bearing hole: Cause & effect, single-factor experiments,

CURRENT STATE VALUE STREAM MAP



smartFACTORY ROI VALUE STREAM MAPPING

GOALS

To understand how to use value stream mapping to achieve *end-to-end improvements*

TARGET GROUP

General/Plant Managers, Production Managers, Logistic Managers

CONTENT

- Value stream mapping benefits & scope
- How to identify the value stream to tackle first
- Principles for creating a value stream map, standard symbols
- Exercise: How to do a current state value stream map
- Understanding takt time and how to calculate it
- Understanding the principles of pull systems
- Exercise: How to design a future state value stream
- Improvement approach: How to get from current state to future state



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ROI SMED – FAST CHANGEOVER

GOALS

To understand how to reduce changeover times of equipment to *be able to reduce batch sizes*

TARGET GROUP

Engineering Managers, General/Plant Managers, Production Managers

CONTENT

- Motivation behind the ability for quick changeover
- Fast changeover terms: SMED, ZERO, OTED
- How to do an accurate set-up time analysis
- How to identify internal and external tasks
- Step by step to a fast changeover: ECRS
- Exercise: Fast changeover



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ROI TOTAL PRODUCTIVE MAINTENANCE

GOALS

To understand how to implement a holistic maintenance system to *improve uptime of equipment*

TARGET GROUP

Maintenance Managers, General/Plant Managers, Production/Engineering Managers

CONTENT

- Motivation: Why total productive maintenance (TPM)
- Understanding the 8 pillars of TPM
- Pitfalls during implementation, and how to avoid
- Where to start: Machine classification
- Introduction to Overall Equipment Effectiveness (OEE)
- Exercise OEE Waterfall: How to accurately calculate OEE
- Comparison of roll-out strategies



smartFACTORY ROI LAYOUT & MATERIAL FLOW PLANNING

GOALS

To understand how to design a factory layout with *optimized space usage and minimal material flow distance*

TARGET GROUP

General/Plant Managers, Production/Engineering Managers, Logistic Managers

CONTENT

- Requirements capture: Current situation & development opportunities
- Concept design: From big picture to detail, from inside to outside, first ideal, then real
- Types of layout: Functional, islands, box, flow, flow & in sequence
- Layout planning considerations: Line design, Warehouse location, Dock, Admin, levels of automation
- How to do: Production map, product-process matrix, space usage, transport matrix
- 8 steps to develop the best-fit layout



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ROI SHOP FLOOR MANAGEMENT

GOALS

To understand how to run shop floor management routines *to increase overall performance*

TARGET GROUP

General/Plant Managers, Production/Engineering/Quality/Logistic Managers

CONTENT

- Elements of a shop floor management system
- Importance of shop floor management routines for continuous improvement
- Tools for on-site management, communication & organization, visualization & transparency, standardization & process capability, problem solving & continuous improvement
- Leadership roles in shop floor management: Go & see, No jumping past subordinates



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ROI LEADERSHIP SKILLS FOR CONTINUOUS IMPROVEMENT

GOALS

To understand the leadership skills required to strengthen *subordinates in continuous improvement*

TARGET GROUP

General/Plant Managers, Production/Engineering/Quality/Logistic Managers

CONTENT

- Why only few companies become real masters of continuous improvement
- Overview: Leadership skills for continuous improvement
- Exercise: Leadership styles & impact
- Gold standard: What makes a good interaction & asking questions right
- What to work with: Leadership tools. What to do: Leadership tasks. How to interact: Leadership behavior for continuous improvement
- The 3Rs: Real place, real thing, real facts

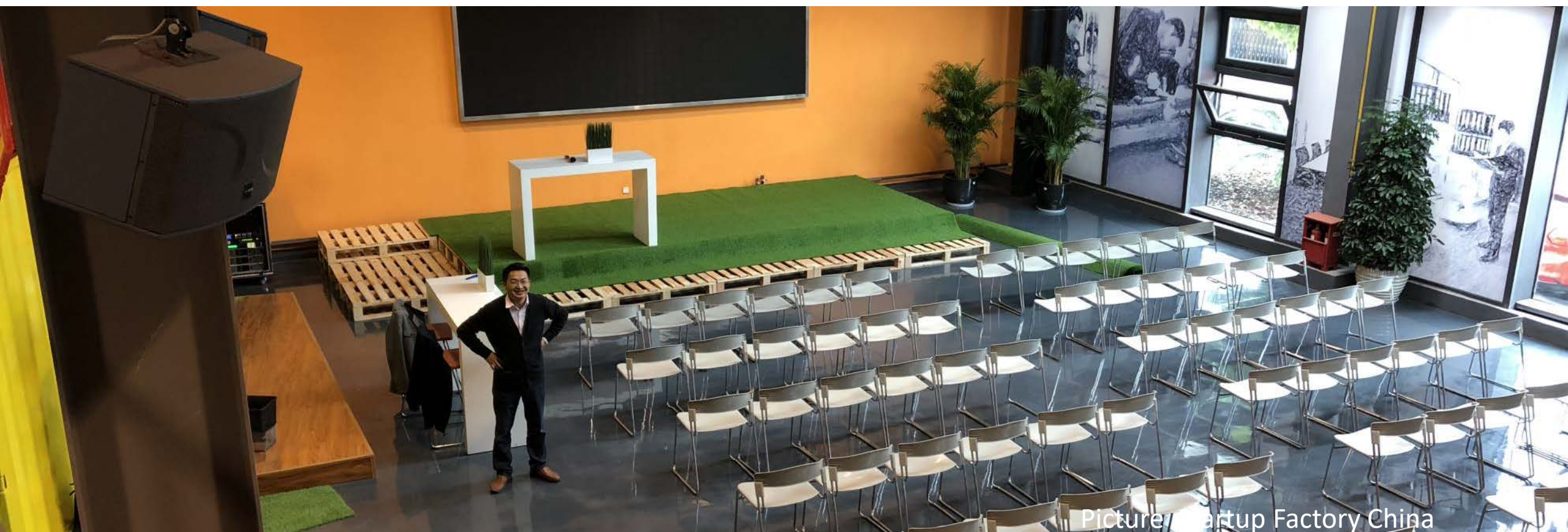
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3D
PRINTING

INDOOR
MAPPING





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